



Ku-ring-gai Community Workshop "The Shed"

Member Accreditation

Mill/Drill

Accreditation
Code

M10

This document applies to the HM-46 - Mill Drill - Geared & Tilting Head (415V) and must be read in conjunction with the Manuals and appropriate guides.

This procedure must be read in conjunction with the Shed's Safety Induction Package.

Assessment Reference: M10 DrillMill HM-46 V003

Assessment checklist

Item	Assessor Initial
Name and explain the parts of the mill	
Select appropriate cutter, Inspect cutter and install in mill spindle	
Select spindle speed suitable for the cutter	
Secure job on mill table	
Set cutter to correct machining height and lock in position	
Explain difference between Conventional and Climb milling <i>(precautions and use for climb milling)</i>	
Check coolant level and start coolant flow	
Start machine and demonstrate conventional milling operation <i>(cutter depth, feed rate, direction of travel)</i>	
Demonstrate climb milling operation	
Shut down machine	

Member Details

Name:		Signature	
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The member has adequately demonstrated the requirements and is hereby accredited as a user.

Assessor Name		Signature	Date:	
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Version Date:		Version Prepared by:		Version Authorised by:	
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A copy to be provided to records management and the original is to be retained by the Member.